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## *Evaluation of Armor and Crusader Films*

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**Project #:** 11-197-1125(supplemental)(bis)

**Test conducted by:**

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**Approved by:**

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Laboratory Director

**Date:** October 6, 2011



**Background:** Customer submitted Armor and Crusader films and requested that the corrosion inhibiting properties be tested.

**Sample Received:**

1. Armor Film, good condition, submitted 09-26-11
2. Crusader film, good condition, submitted 09-26-11

**Method:**

- 1) VIA Test CC-027
- 2) Razor Blade Test CC-004
- 3) FTIR Test CC-006

**Materials:**

- 1) VIA test kit
- 2) Razor Blade test kit
- 3) Perkin Elmer Paragon 1000 Spectrophotometer
- 4) VpCI-126 Lot# 30688

**Procedure:** The tests were conducted according to standard procedures for each test.

**Results:**

**Razor Blade Test-Carbon Steel Panels**

Sample	Panel 1	Panel 2	Panel 3
Crusader	Pass	Pass	Pass
Armor	Pass	Pass	Pass
VpCI-126	Pass	Pass	Pass
Control	Fail	-	-

**VIA Test**



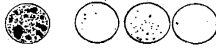

Sample	Plug #1	Plug #2	Plug #3
Crusader	Grade 0	Grade 0	Grade 1
Armor	Grade 0	Grade 0	Grade 2
VpCI-126	Grade 3	Grade 3	Grade 2
Control	Grade 0	-	-

Note: The VIA grading system is attached to the end of the report.

## Interpretations:

1. Based on the razor blade test results, the submitted Armor and Crusader films were able to provide sufficient contact-phase corrosion protection for carbon steel.
2. The Armor and Crusader films did not provide vapor-phase corrosion inhibition. Both the films failed the VIA test.
3. The VpCI-126 film provided good contact and vapor-phase corrosion inhibition.
4. Analysis of the FTIR determined that the Armor and Crusader films contain carboxylates. Based on analytical evaluations, both films have similar composition which is most likely sodium benzoate and nitrite.

### VIA Test Grades (Grade 2 or 3 are passing)

		
		Grade 0
Grade 0:	Blind test No corrosion inhibiting effect	
Grade 1:	Blind test Minute corrosion inhibiting effect	Grade 1
Grade 2:	Blind test Medium corrosion inhibiting effect	
Grade 2:	Blind test Medium corrosion inhibiting effect	Grade 2
Grade 3:	Blind test Good corrosion inhibiting effect	
		Grade 3

